

in accordance with

ISO 9001:2000 Cert # 05-R0925

Electrolytic Copper Coated Welding Wire

U.S. ALLOY CO. dba Washington Alloy 7010-G Reames Rd. Charlotte, NC 28216 www.weldingwire.com





Washington Alloy provides an Electrolytic Copper Coated AWS ER70S-6 grade of mild steel welding wire that is found to perform overall much better in many applications over other typical mild steel wires. Our highly engineered coating process ensures a consistent thin coating of copper designed to provide superior results and optimal control at high welding speeds and high amperage ranges found in many robotic welding applications. Our spools are layer wound to optimize and achieve operator appeal while both the spools and drums yields tangle free feeding under wide operating ranges. Shielding gases of 100% CO₂ or Argon base with a recommended 1-2 volt higher setting offers a smoother arc.

Excellent Feeding
Increased Contact Tip Life
Stable Arc Characteristics
Shiny Flake Free Surface

Less Spatter and Cleanup Superior Smooth Weld Beads Less Downtime & Weld Cost Versatile & Discontinuity Free



Chemical Bath (x400)

EAST COAST 7010-G Reames Rd Charlotte, NC 28216 Tel (888) 522-8296 Fax (704)598-6673 **Electrolytic Copper Coating**

Washington Alloy

Electrolytic (x400)

GULF COAST 4855 Alpine Drive #190 Stafford, TX 77477 Tel (877) 711-9274 Fax (281)313-6332

Bare copper –free (x200)

WEST COAST 8535 Utica Ave Rancho Cucamonga, CA 91730 Tel(800)830-9033 Fax (909)291-4586

DC 12-2008

Warehouse Distribution Center – Dayton, Ohio

Head Office – Puyallup, Washington

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