



# CERTIFICATE of Compliance

U.S. ALLOY CO.  
dba Washington Alloy  
7010-G Reames Rd.  
Charlotte, NC 28216  
[www.weldingwire.com](http://www.weldingwire.com)

Quality Management System  
in accordance with  
ISO 9001:2000  
Cert # 05-R0925

TRADE NAME: USA 409Nb  
Specification: AWS A 5.9 : ASME SFA 5.9  
Classification: ER409Nb  
Also known as 409Cb



**American Welding Society**  
Sustaining Company Member



## Chemical Composition for Weld Wire

### AWS Requirements

Carbon (C)	0.08 max.	
Chromium (Cr)	10.50-13.50	
Nickel (Ni)	0.60 max.	
Molybdenum (Mo)	0.50 max.	
Manganese (Mn)	0.80 max.	
Silicon (Si)	1.00 max.	
Phosphorus (P)	0.04 max.	
Sulfur (S)	0.03 max.	
Copper (Cu)	0.75 max.	
Niobium (Nb) or Cb + Ta	10xC min./0.75 max.	

## Mechanical Properties

### AWS Requirements

Tensile Strength	Not required	
Yield Strength	Not required	
Charpy V-notch Impact Average	Not required	
Elongation in 2"	Not required	
Ferrite Content	Not required	

*This certification is provided by Washington Alloy Co. with the expressed understanding that if the product supplied fails to conform the stated specifications, there shall be no personal liability of any kind on the undersigned and the obligation and liability of Washington Alloy Co., with respect to such non-conformance or specification failure, shall be limited to a) an obligation to furnish the purchaser, at no additional charge, material that meets the specifications and conformances or b) to refund to the purchaser the full amount of money paid to Washington Alloy Co. for the return of the product in full. In no event shall Washington Alloy Co. be liable for consequential damage.*

This certifies that the product supplied will meet the requirements of the noted classification and data above. Products supplied in accordance to the Quality Management System of Washington Alloy Company.

  
Certification Administrator

**EAST COAST**  
7010-G Reames Rd  
Charlotte, NC 28216  
Tel (888) 522-8296  
Fax (704)598-6673

**GULF COAST**  
4855 Alpine Drive #190  
Stafford, TX 77477  
Tel (877) 711-9274  
Fax (281)313-6332

**WEST COAST**  
8535 Utica Ave  
Rancho Cucamonga, CA 91730  
Tel(800)830-9033  
Fax (909)291-4586



Warehouse Distribution Center – Dayton, Ohio

Head Office – Puyallup, Washington

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