



WASHINGTON ALLOY CO.

TRUSTED QUALITY. UNDENIABLE PERFORMANCE. INDUSTRY HERITAGE

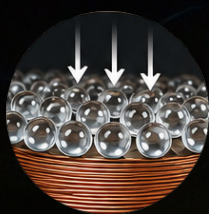
MARBLE PACK DRUM

ENGINEERED TO KEEP FABRICATORS WELDING

Washington Alloy Marble Pack Drum is an innovative anti-tangling technology used to prevent wire snags in welding drums.

Hundreds of glass marbles are placed on top of the coiled wire inside the drum, acting as a weight that regulates resistance as the wire feeds out.

This design helps eliminate waste, prevent snags, and keep your fabricators welding without the stresses of feeding issues.



WIRE COMPRESSION

The weight of the marbles gently compresses the top layers of wire, ensuring only a single strand is drawn up and out at a time.



TANGLE PREVENTION

The marbles keep the wire from springing up ("helix" or "cast") and looping onto itself — a leading cause of bird-nesting and snapping.



FRICTION REDUCTION

Rather than rubbing against abrasive cardboard or uneven edges, the wire glides against the rolling marbles with minimal static resistance.



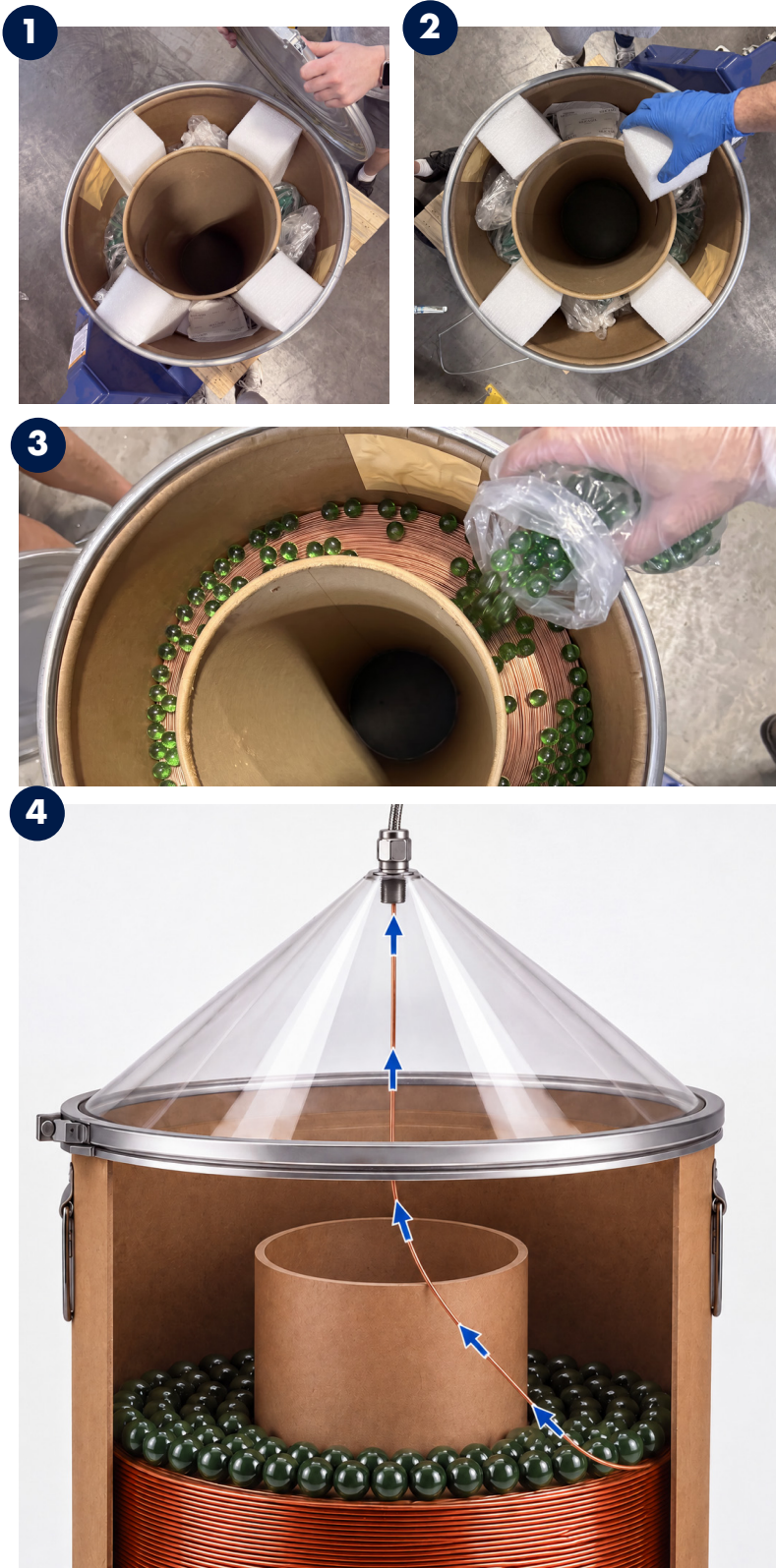
Available in 70S-6
550 LBS drums | 880 lbs drum



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MARBLE PACK DRUM SET UP INSTRUCTIONS



1 UNLATCH AND REMOVE LID

Find latch located on the front rim of drum lid. Unlatch and remove.

2 REMOVE INNER PROTECTIVE PACKAGING - LOCATE MARBLES

Remove protective styrofoam guards, Silica Gel packs, and any other protective paper from drum. Locate marble bags (3) and remove.

3 FILL MARBLES IN DRUM

Open and empty marble packs over alloy wire. Spread evenly across the surface of the wire to the best of your ability.

4 FEED WIRE

Find the start of the alloy wire and feed from under the marbles then up through the cone, into the wire feeder.